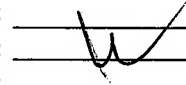
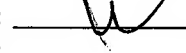


Date: Thursday, 14/02/2008 1:48:32 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D2350
Job Number : 37457	
Estimate Number : 10804	
P.O. Number :	Part Number : D2350
This Issue : 14/02/2008 S.O. No. :	Drawing Number : RTN08-011
Prsht Rev. : NC	Project Number :
First Issue : / / Type : SMALL /MED FAB	Drawing Revision :
Previous Run : 00015	Material :
Written By : 	Due Date : 21/02/2008 Qty: 2 Um: Each
Checked & Approved By : 	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	QC5	INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08-02-14 (2)

2.0	D2350	Litter Tie-Down Assembly
-----	-------	--------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Litter Tie-Down Assembly
 Qty 2 of 5 from RTN 08-011. Original B33777.

3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
-----	-----------------	----------------------------



Comment: HAND FINISHING RESOURCE #1

- Dis-assemble Qty 2 D2350 tie downs. Identify the hardware and keep for re-assembly.

- Sand with a 320 grit to remove the defects in the powder coat finish => FL 08-02-15 (2)
 - Touch up, very nice and carefully, the affected area with alodine as per QSI 005=>

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

08/02/19 (2)

5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
-----	-----------------	----------------------------



Comment: HAND FINISHING RESOURCE #1
 Powder coat white per QSI 005.

FL 08/02/19 (2)

Date: Thursday, 14/02/2008 1:48:32 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D2350

Job Number: 37457

Part Number: D2350

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

5 08/12/19 (2)

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

-Re-assemble as per drawing, using the original hardware.

08/02/20 (2)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/02/20 (2)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and stock with the new batch #.

Location:

57/85

08/02/20 (2)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/02/25 (2)

Job Completion

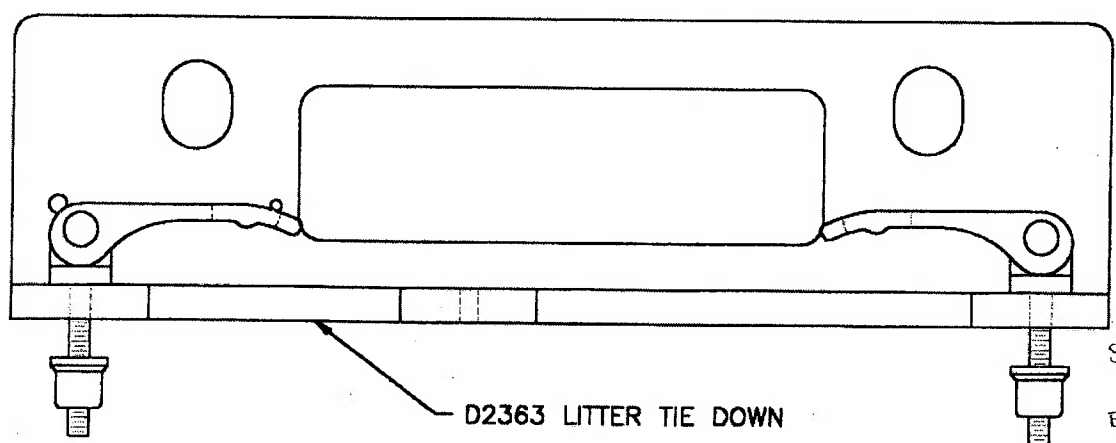
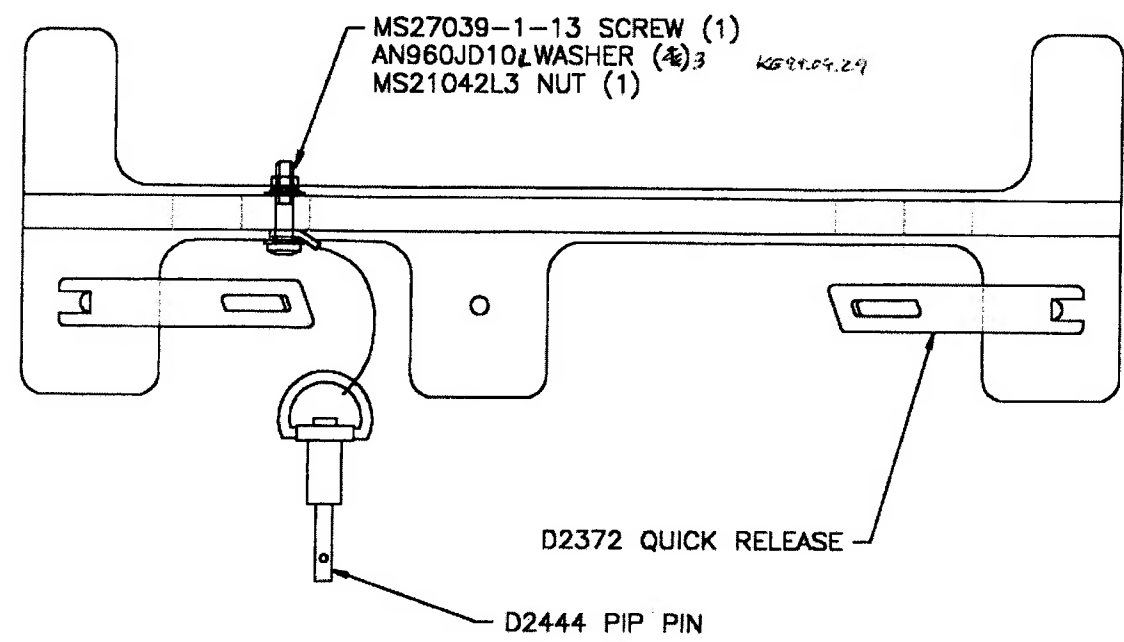


08/02/25 (2)



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. B
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	D2350	SHEET 2 OF 2
DATE	TITLE	SCALE	
95:02:20	LITTER TIE DOWN ASSEMBLY		

RELEASED
960607



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